

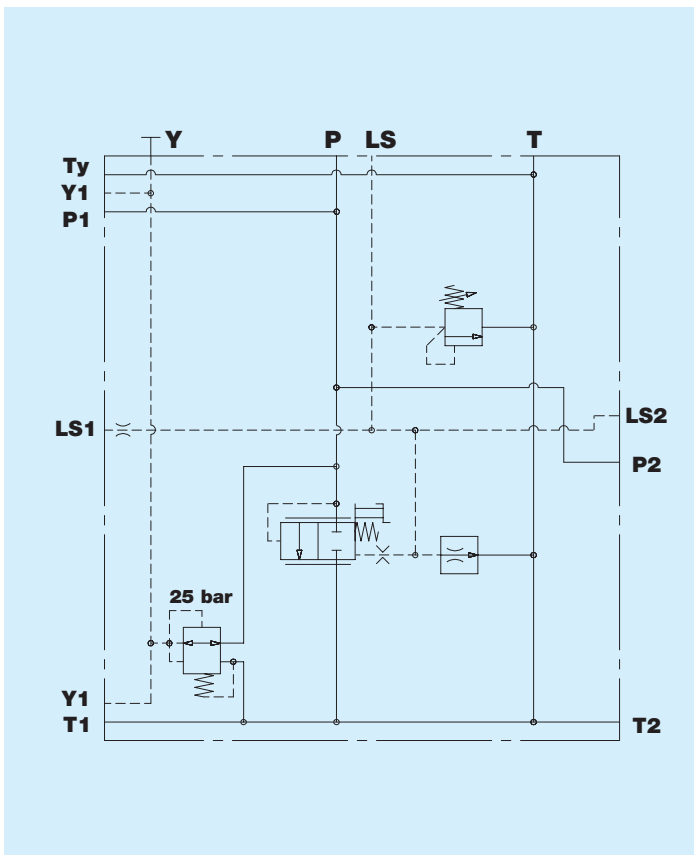
TE14C - L.S. Inlet cover with compensator

Interface IBW1455 - IBW1477 - IBW1033 - IBW0511 -
IBW0500

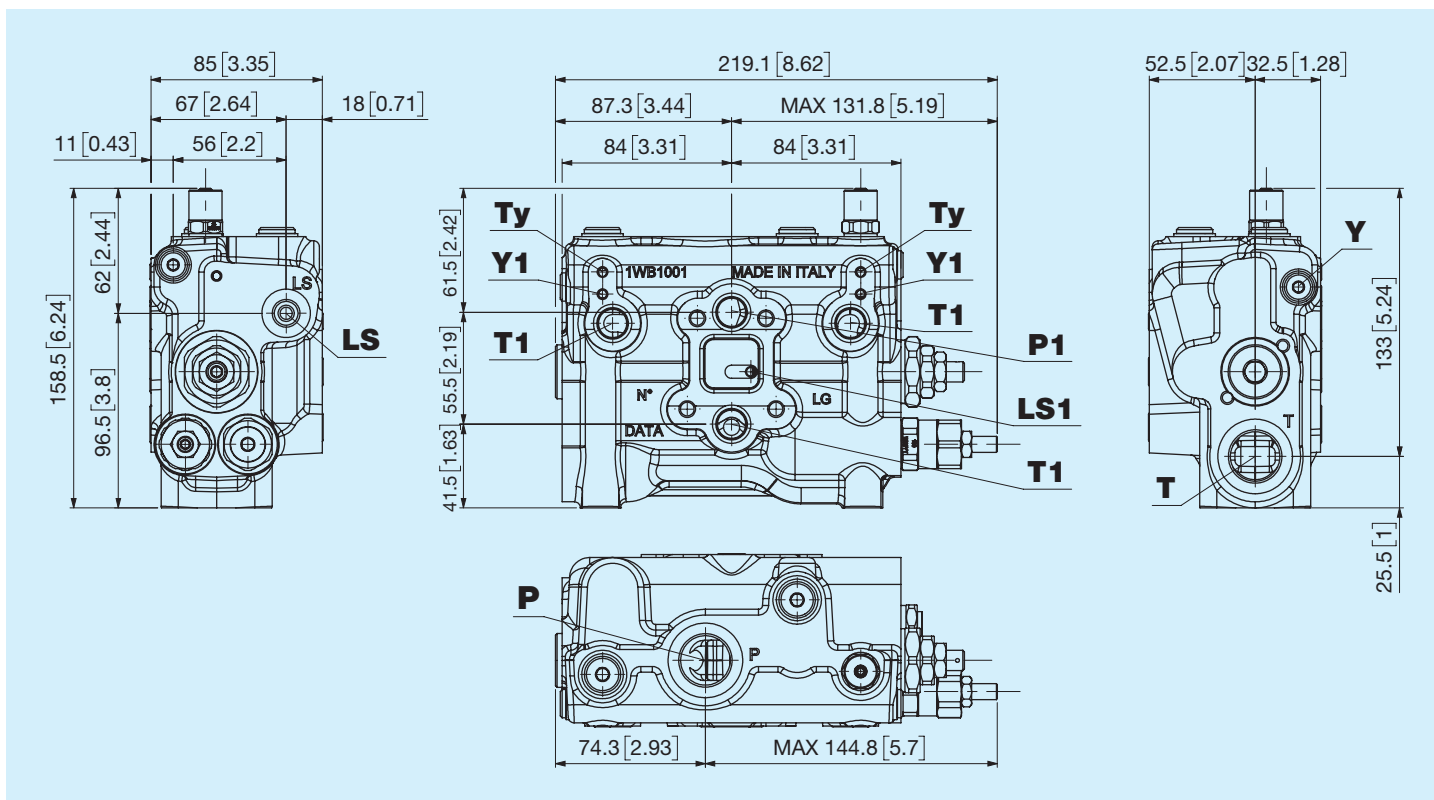


Before use, carefully read the GENERAL INSTRUCTIONS FOR USE OF DIRECTIONAL CONTROL VALVES

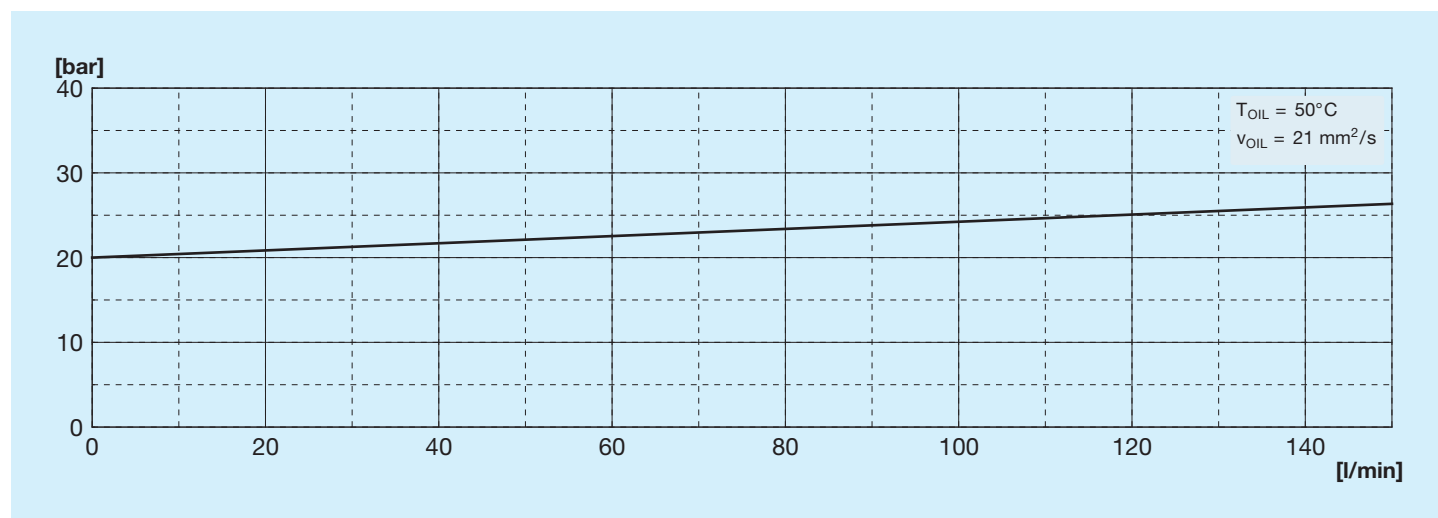
Nominal flow	150 l/min 39.6 US gpm
Nominal pressure	250 bar 3625 psi
Maximum tank pressure	50 bar 725 psi
Temperature range	-20°C +85°C NBR seals (max peak +100°C) -20°C + 130°C HNBR seals
Oil viscosity	from 15 mm²/s to 90 mm²/s (15 cSt to 90 cSt)
Fluid	Hydraulic fluids as defined in ISO 6743-4 standard
Weight	9 kg 19.84 lb
Interface	IBW1455 - IBW1477 - IBW1033 - IBW0511 - IBW0500



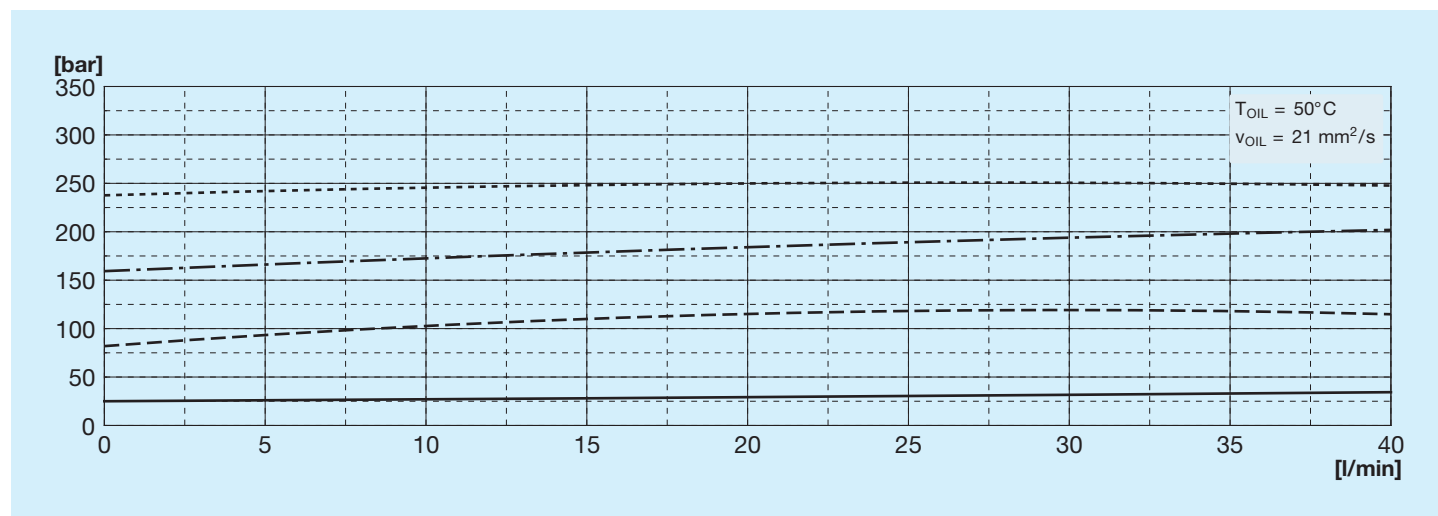
Overall dimensions



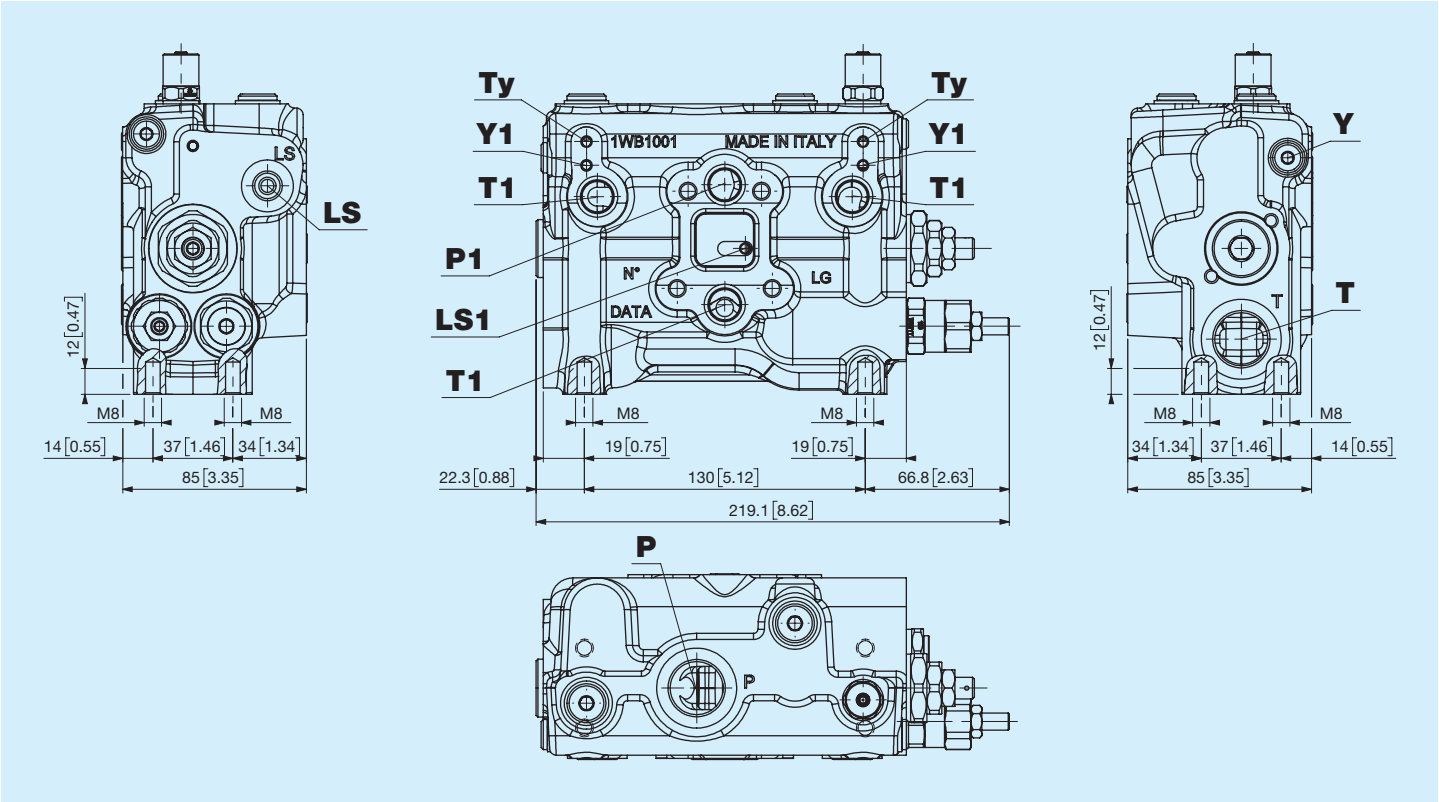
Head losses P-T



VL - Pressure limiting valve



Fixing holes



The technical drawings illustrate the 1WB1001 engine block from three perspectives:

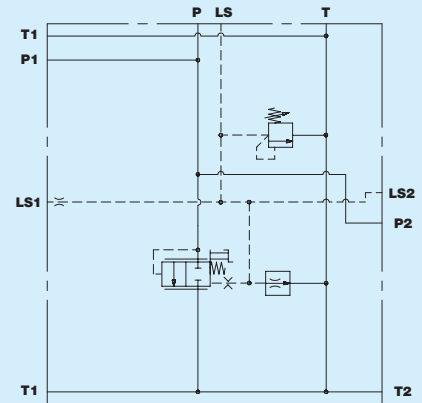
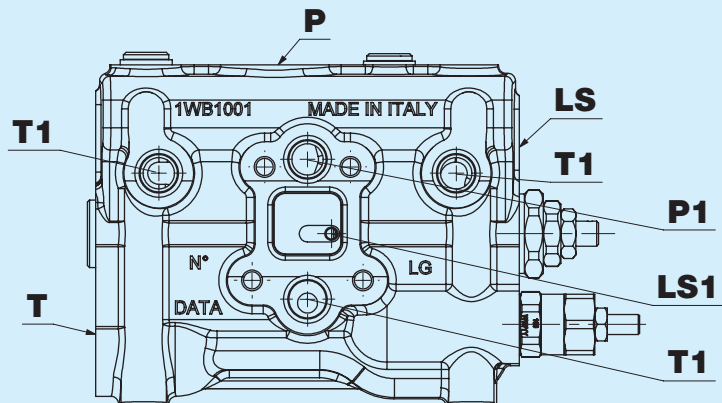
- Front View (Left):** Labeled with 'R' in a box. It shows the front of the engine block with labels: **P** (top), **LS** (left side), **LS2** (right side), **P2** (right side), and **T2** (right side).
- Rear View (Middle):** Labeled with 'L' in a box. It shows the rear of the engine block with labels: **LS** (left side) and **R** (right side).
- Side View (Right):** Labeled with 'L' in a box. It shows the side of the engine block with labels: **Ty** (top left), **Y** (top left), **T1** (top left), **P1** (top left), **LS1** (top left), **T1** (top left), **P** (top), **1WB1001** (top), **MADE IN ITALY** (top), **N°** (top), **DATA** (top), **LG** (top), **Ty** (top right), **Y** (top right), **T1** (top right), and **R** (bottom right).

Legend:

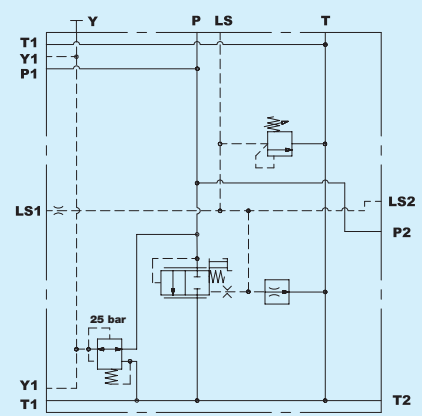
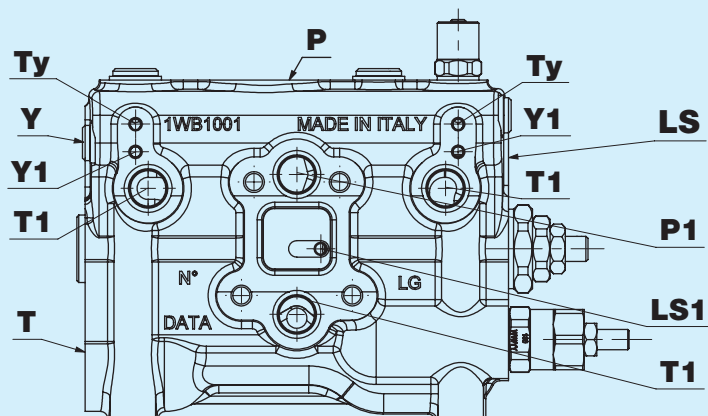
- L** Left side
- R** Right side

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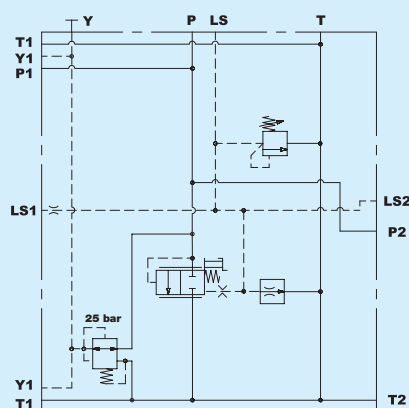
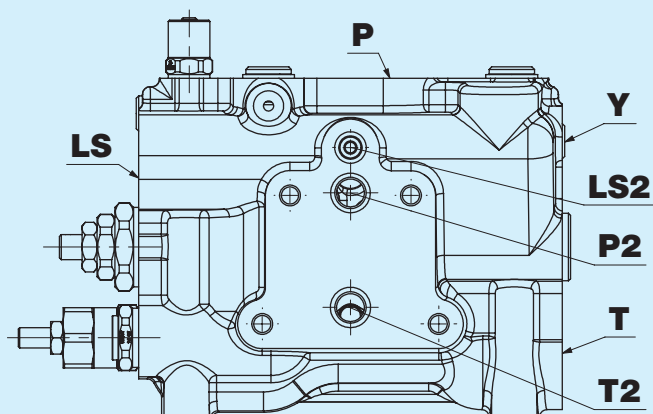
E IBW1455



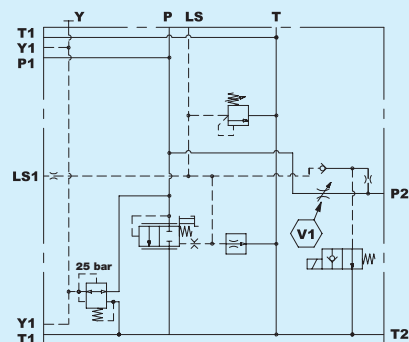
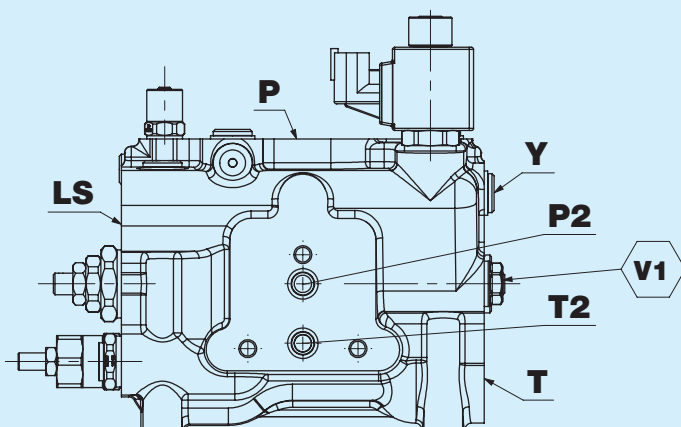
F IBW1477 - For electrohydraulic actuation of the element



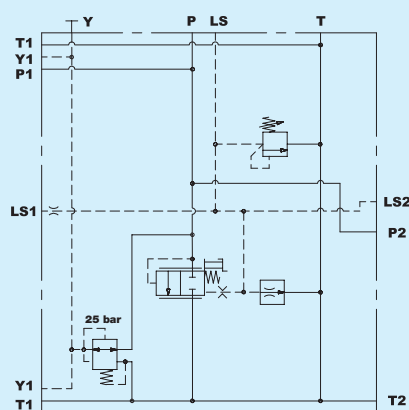
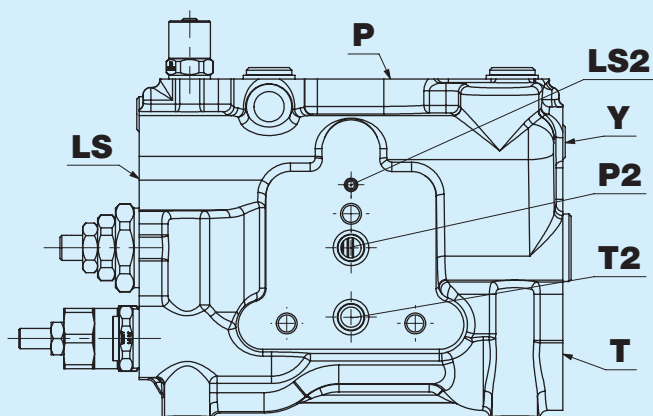
B IBW1033



C IBW0500



D IBW0511



Thread port P

Code	Type	Torque $\pm 10\%$ Nm
B	1/2" GAS ISO 1179	70
F	3/4" GAS ISO 1179	150
N	M22x1.5 ISO 9974	70
J	M22x1.5 ISO 6149	70
5	M27x2 ISO 9974	150
U	M27x2 ISO 6149	150
R	7/8" - 14 SAE ISO 11926	70
V	1" 1/16 - 12 SAE ISO 11926	150

Thread port T

Code	Type	Torque $\pm 10\%$ Nm
B	1/2" GAS ISO 1179	70
F	3/4" GAS ISO 1179	150
N	M22x1.5 ISO 9974	70
J	M22x1.5 ISO 6149	70
5	M27x2 ISO 9974	150
U	M27x2 ISO 6149	150
R	7/8" - 14 SAE ISO 11926	70
V	1" 1/16 - 12 SAE ISO 11926	150

Thread port LS/LS+

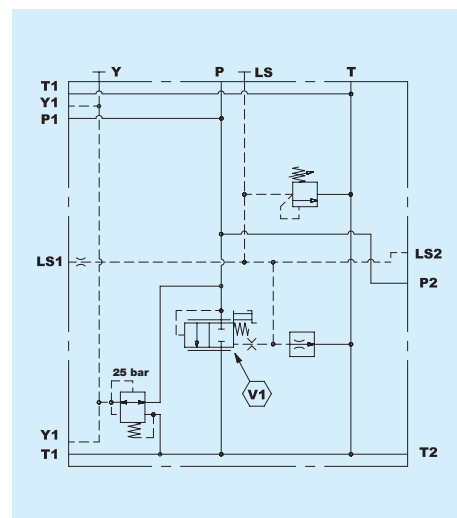
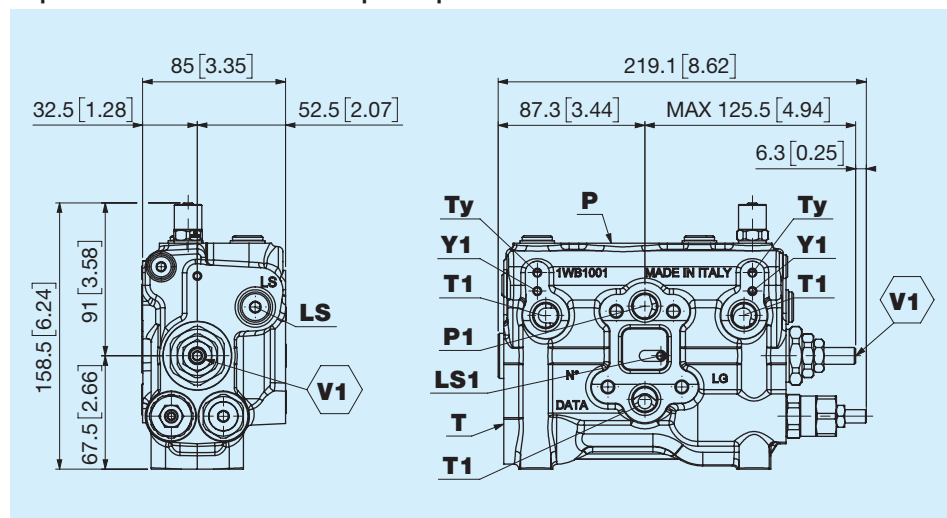
Code	Type	Torque $\pm 10\%$ Nm
L	1/4" GAS ISO 1179	27
3	M14x1.5 ISO 9974	27
K	M14x1.5 ISO 6149	27
P	9/16" - 18 SAE ISO 11926	27

Options on ports P-T-LS

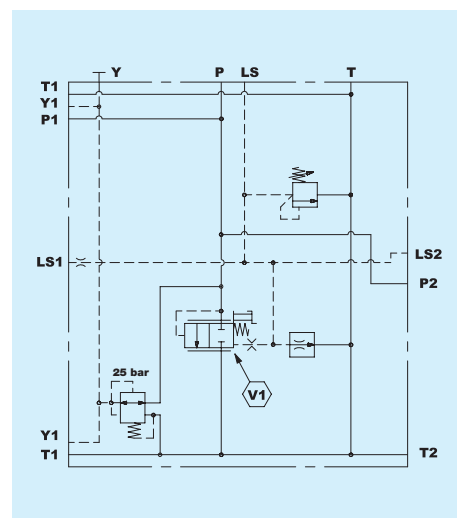
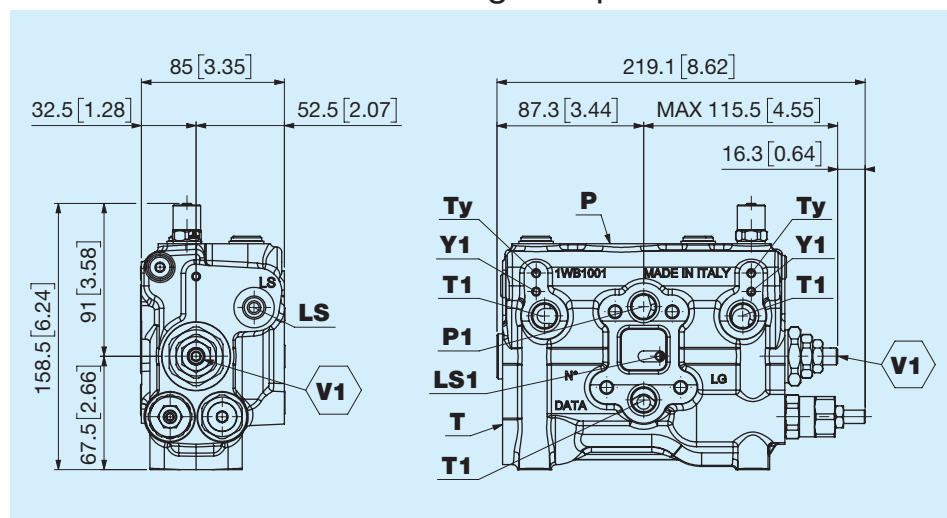
Code	Ports
A	P-T-LS open
B	P-T open, LS plugged

The LS+ port will be available only in the presence of a booster valve, see the dedicated chapter.

Open Centre - Fixed pump

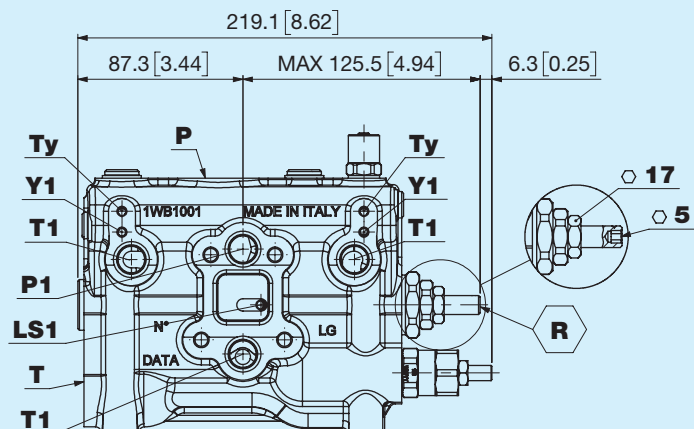
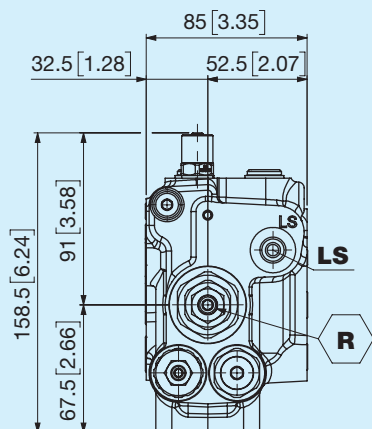


Closed Centre - Load sensing Pump

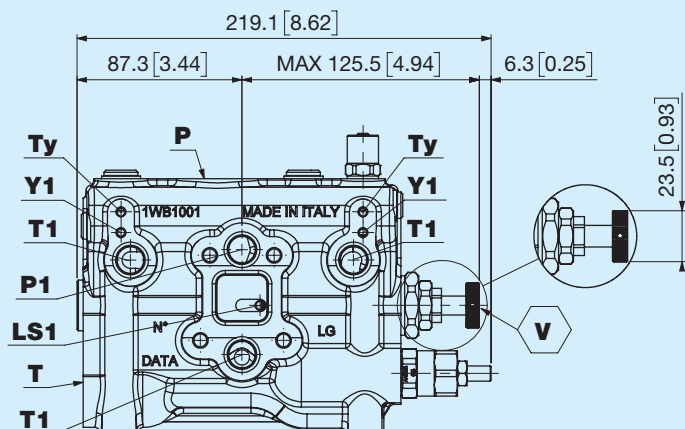
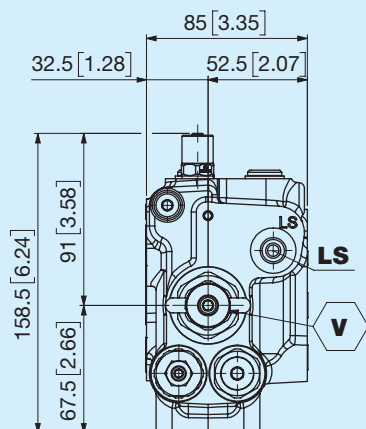


For Closed Centre - LS Pump configuration, tighten the screw V1 clockwise to end limit. For Open Centre - Fixed Pump configuration, unscrew the screw V1 counter clockwise to end limit.

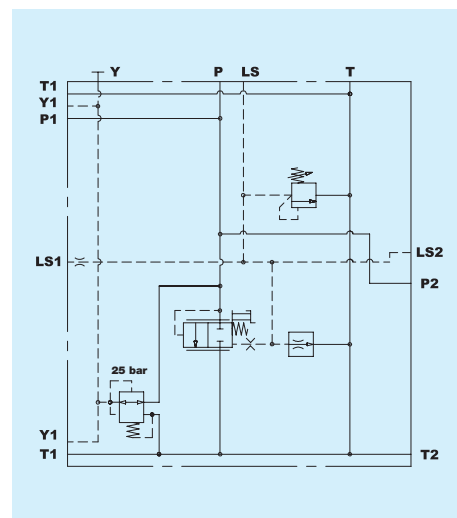
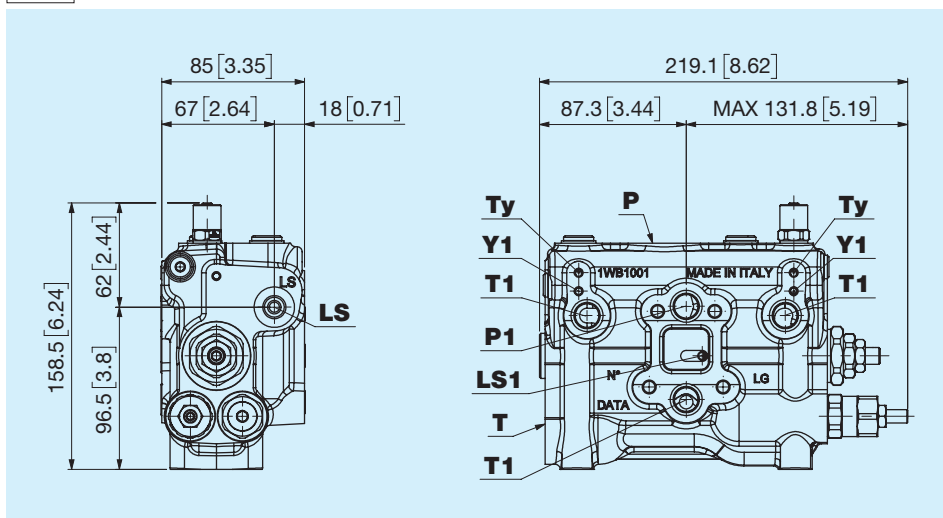
R Regulation with grub screw



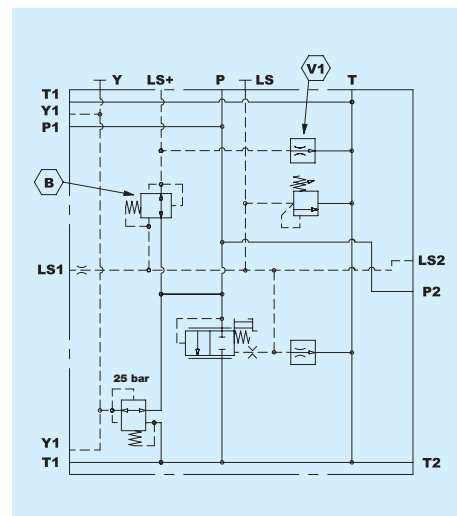
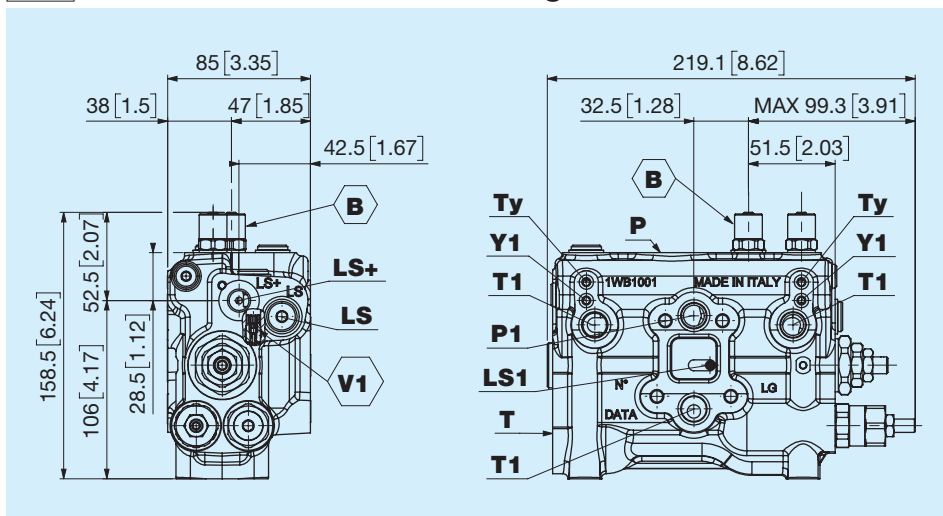
V Regulation with handwheel



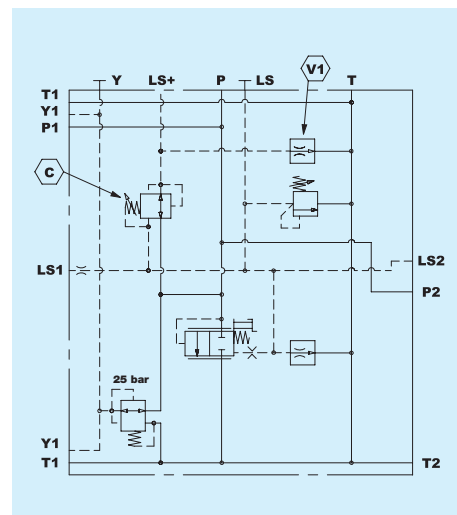
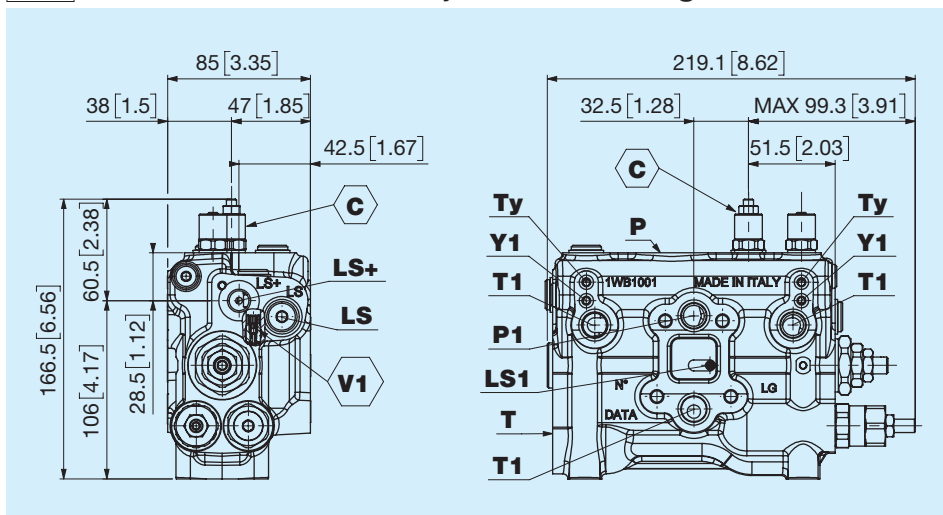
N None



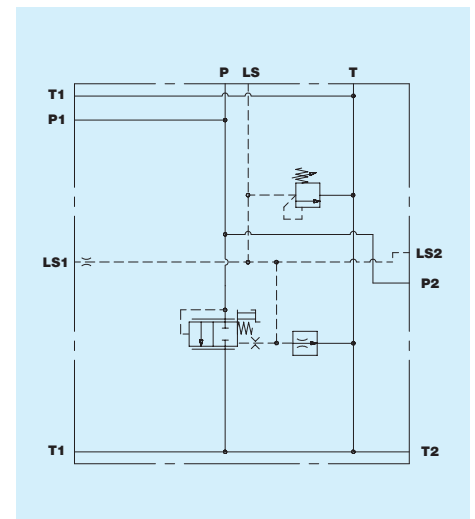
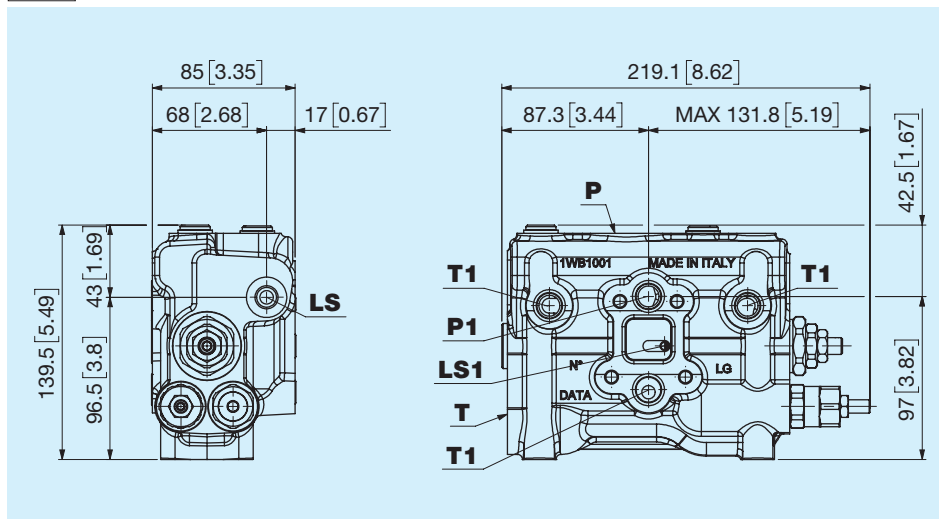
B Booster valve with fix setting



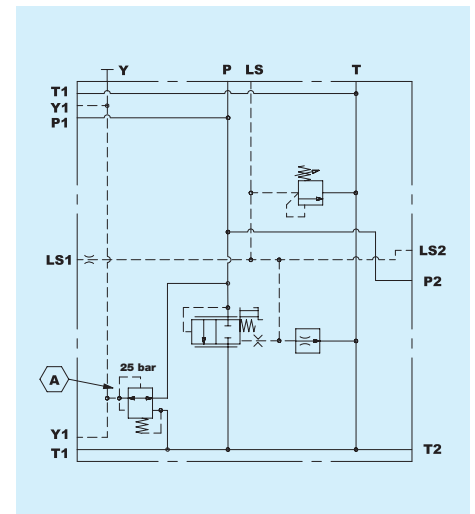
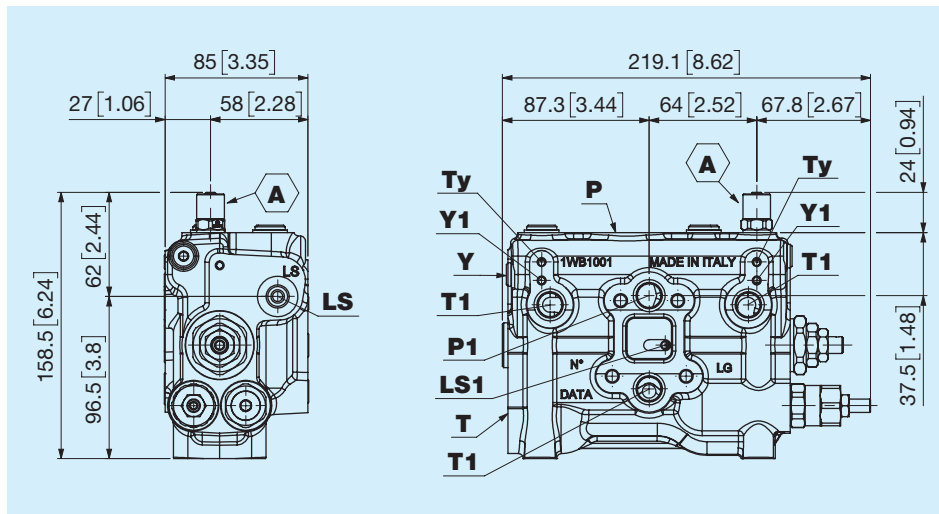
C Booster valve with adjustable setting



N None

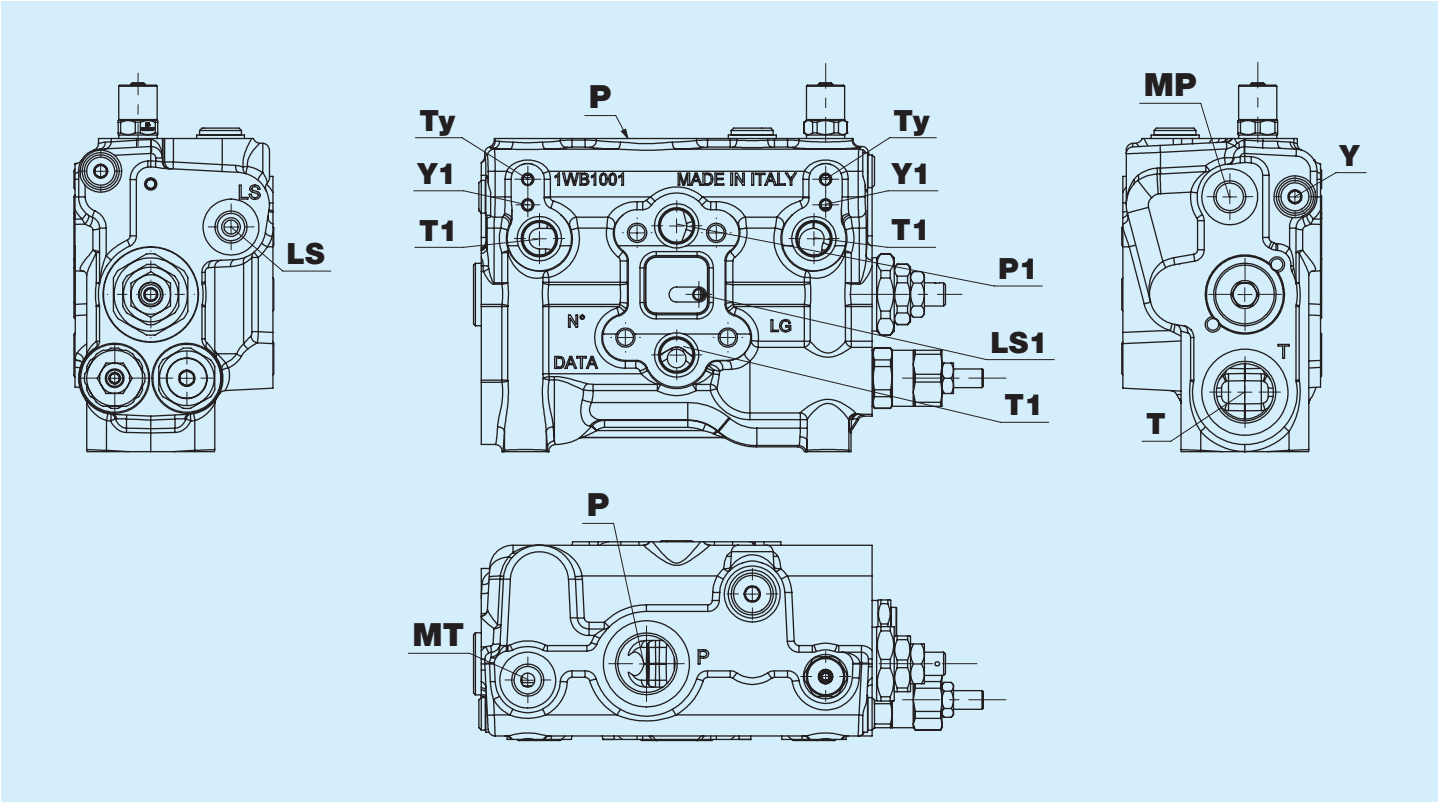


A Standard fixed setting



The pressure reducing valve must always be present with the left-side interface **F** IBW1477 to ensure correct electro-hydraulic activation of the element.

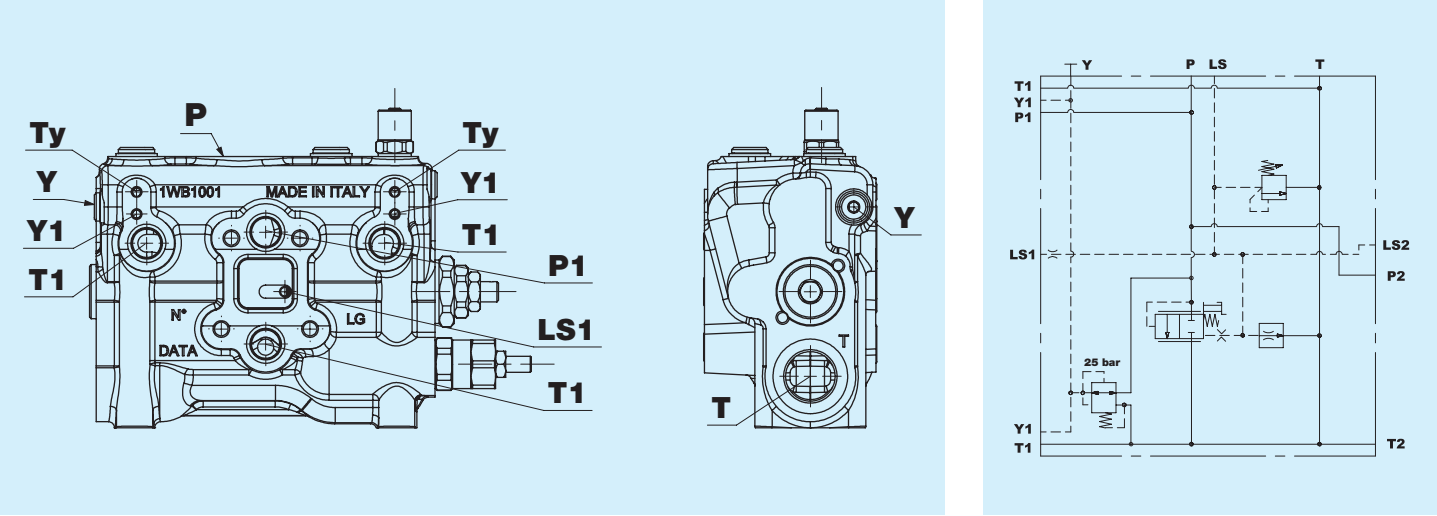
MP and MT - Gauge ports



Thread Pports MP and MT

Code	Type	Torque $\pm 10\%$ Nm
N	Not machined	
L	1/4" GAS ISO 1179	27
3	M14x1.5 ISO 9974	27
K	M14x1.5 ISO 6149	27
P	9/16" - 18 SAE ISO 11926	27

Port Y

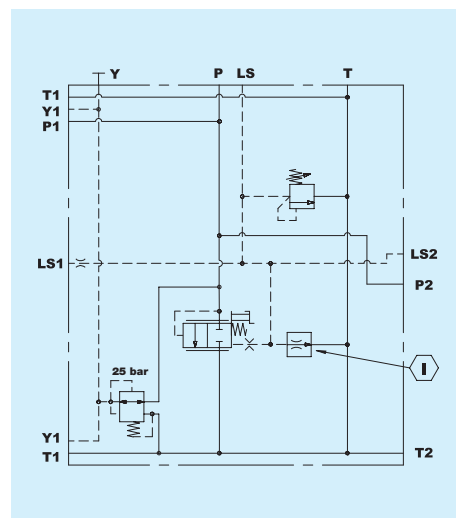
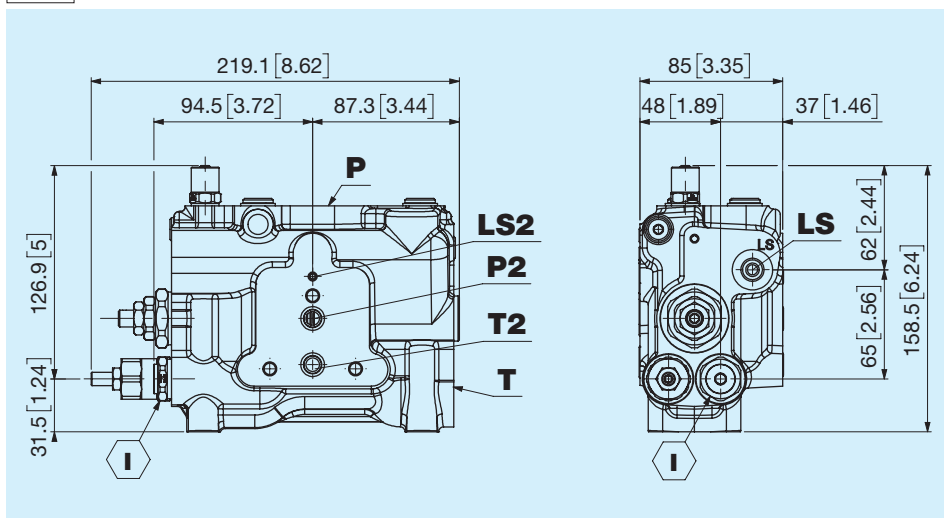


The Y port will be present only if the left-side interface **F** IBW1477 is selected - For electro-hydraulic actuation of the element.

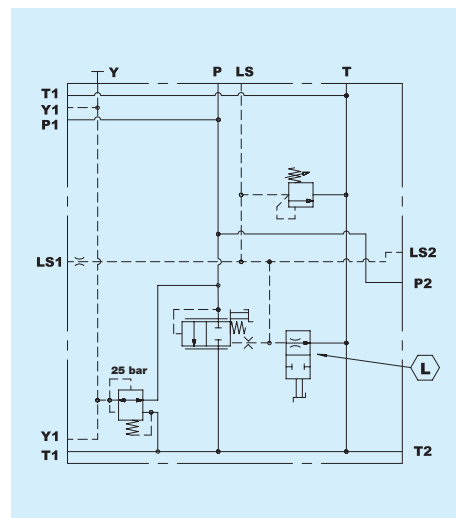
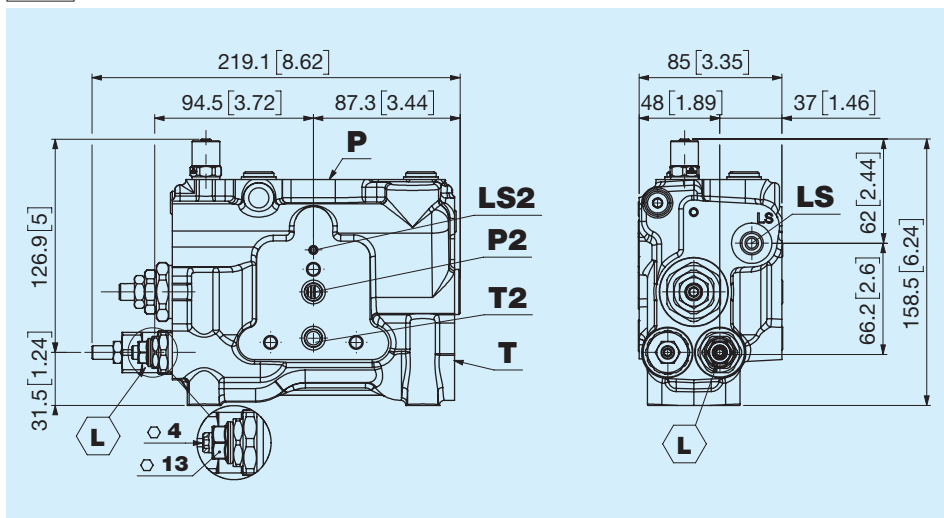
Thread Port Y

Code	Type	Torque $\pm 10\%$ Nm
N	None	
Q	1/8" GAS ISO 1179	12

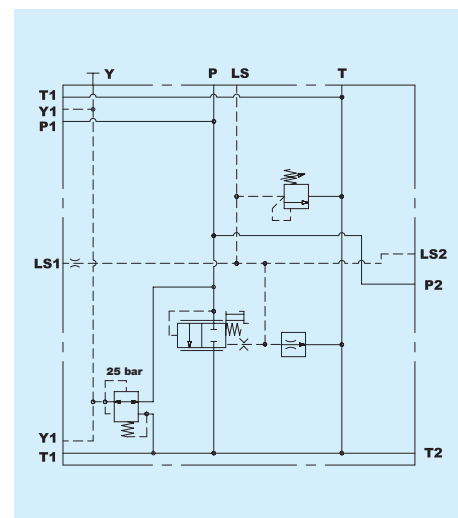
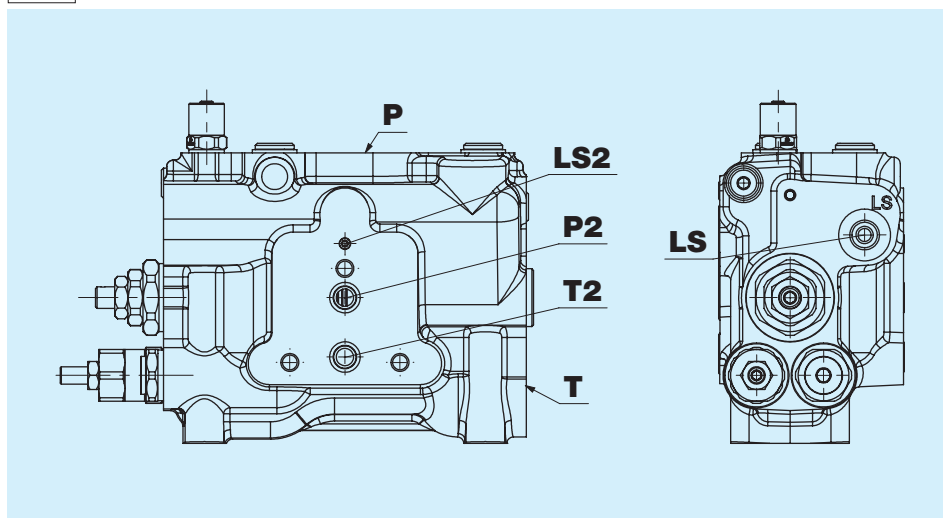
I Drain valve 0.5 l/min



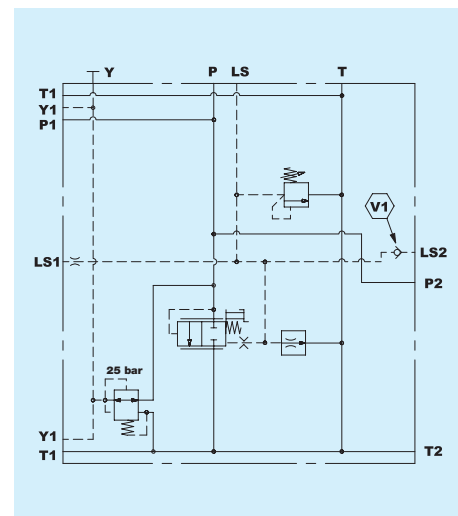
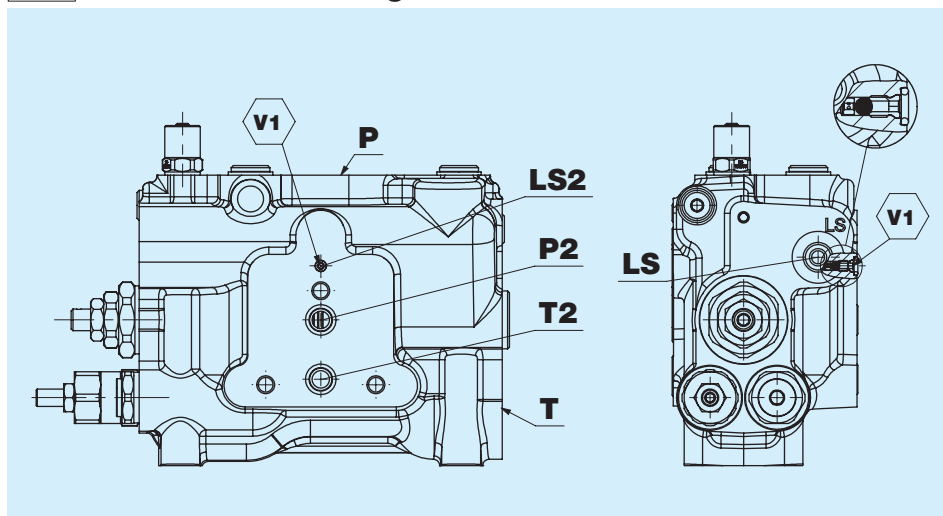
L ON-OFF Drain valve 0.5 l/min



G General - no shuttle valve

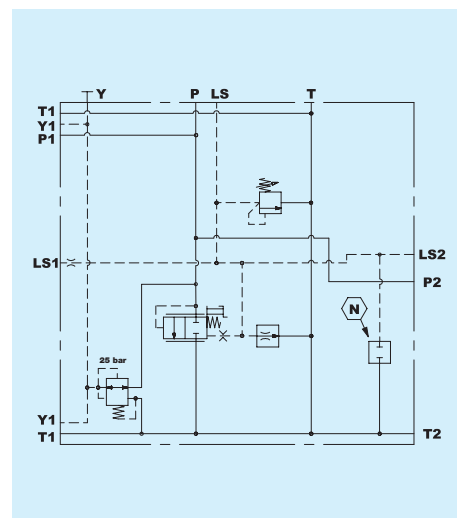
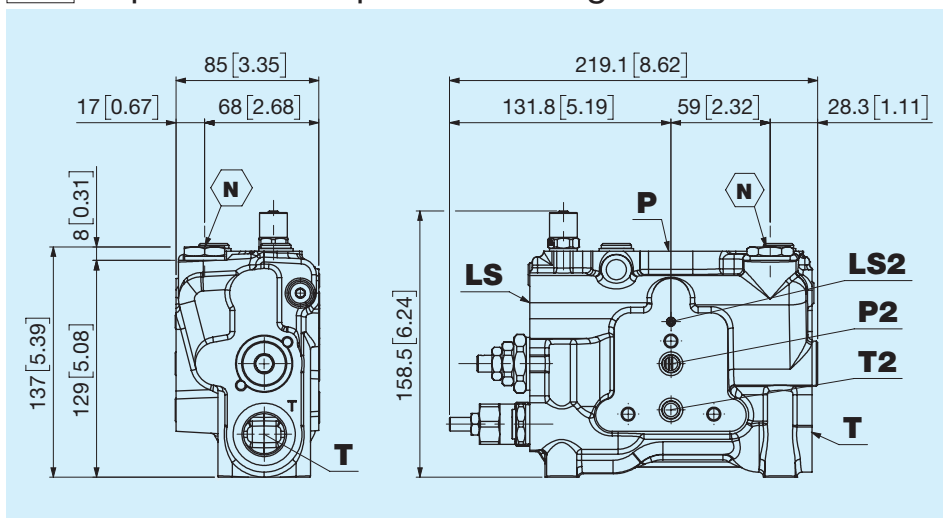


L Local dedicated right branch - with shuttle valve

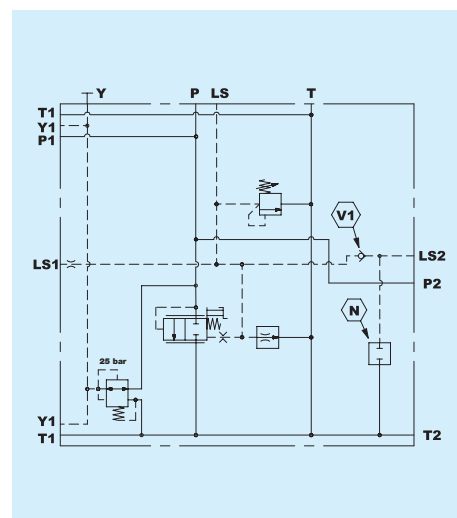
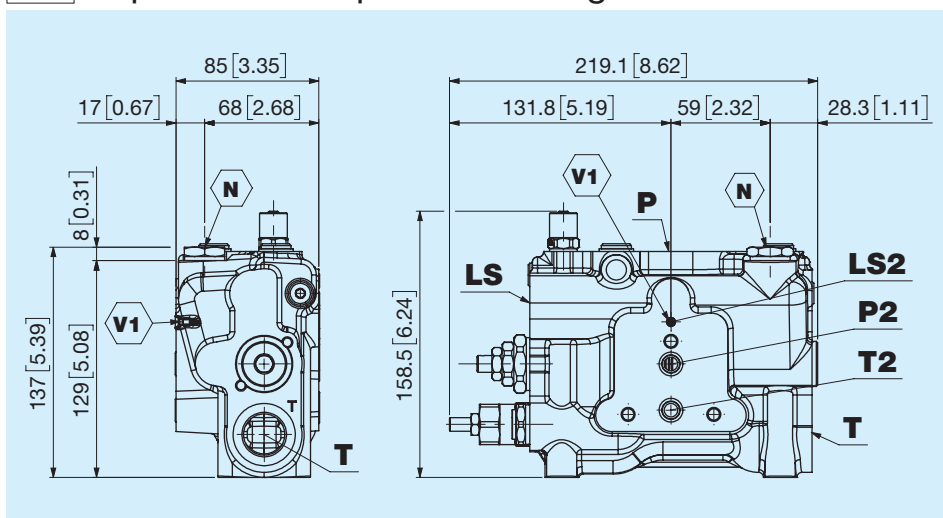


In case of compensated elements, for a correct functioning, the configuration will always be necessary **L**
Dedicated local right branch that provides the shuttle valve in the line LS.

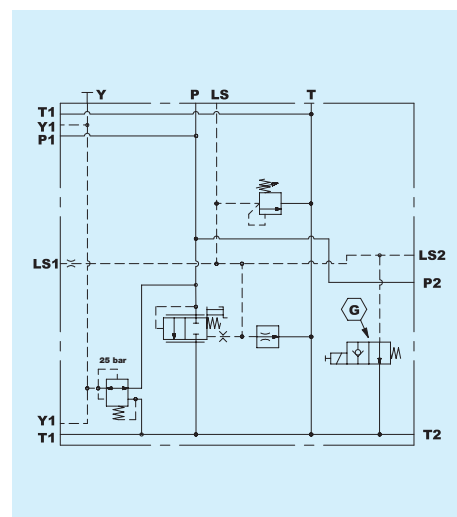
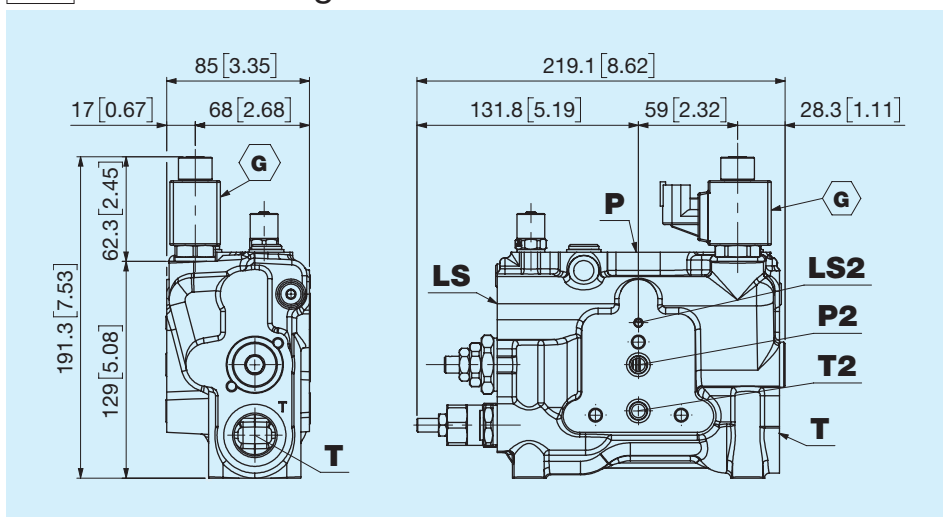
N Replacement cap for unloading valve and General



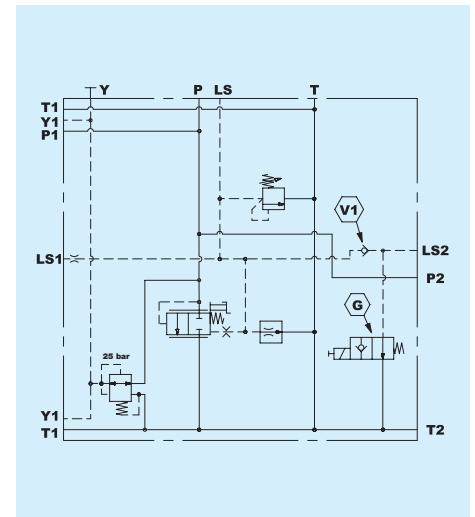
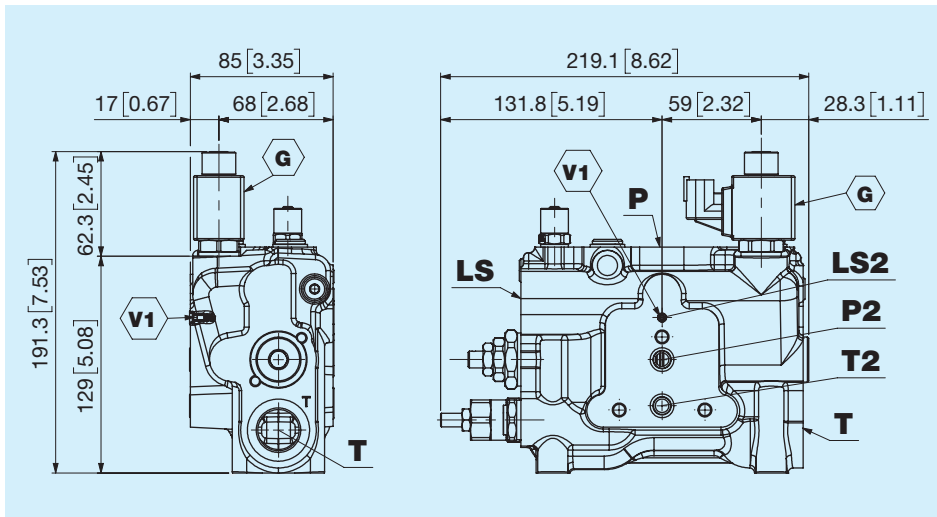
N Replacement cap for unloading valve and Local LS



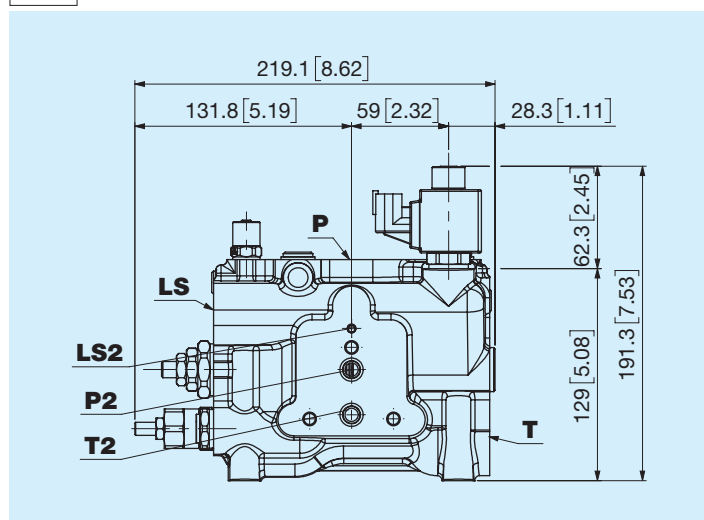
G With unloading valve and General LS



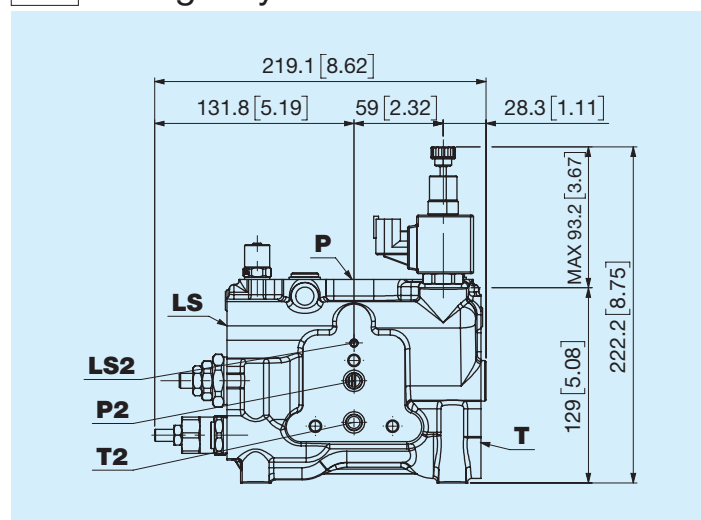
G With unloading pilot valve and Local LS



O Standard terminal



S Emergency screw



Electrical characteristics of the unloading valve coil

Voltage	12	24	V (± 10%)
Resistance at 20°C	7,7	32	Ω (± 7%)
Rated current	1,55	0,75	A
Power	18,6	18	W

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
TE14C															
1	Left side interface														
	E IBW1455				F IBW1477 - For electrohydraulic actuation of										
2	Right side interface														
	B IBW1033				C IBW0500				D IBW0511						
3	Thread type														
	F Female														
4	Thread port P														
	B 1/2" GAS ISO 1179				N M22x1.5 ISO 9974				5 M27x2 ISO 9974				R 7/8" - 14 SAE ISO 11926		
	F 3/4" GAS ISO 1179				J M22x1.5 ISO 6149				U M27x2 ISO 6149				V 1" 1/16 - 12 SAE ISO 11926		
5	Thread port T														
	B 1/2" GAS ISO 1179				N M22x1.5 ISO 9974				5 M27x2 ISO 9974				R 7/8" - 14 SAE ISO 11926		
	F 3/4" GAS ISO 1179				J M22x1.5 ISO 6149				U M27x2 ISO 6149				V 1" 1/16 - 12 SAE ISO 11926		
6	Thread port LS/LS+														
	L 1/4" GAS ISO 1179				3 M14x1.5 ISO 9974				K M14x1.5 ISO 6149				P 9/16" - 18 SAE ISO 11926		
7	Options on ports P-T-LS														
	A P-T-LS open				B P-T open, LS plugged										
8	Main Compensator option														
	R Regulation with grub screw				V Regulation with handwheel										
9	Options on LS+ line														
	N None				B Booster valve with fix setting				C Booster valve with adjustable setting						
10 11	Booster valve setting														
	NN None				15 15 bar				30 30 bar						
	05 5 bar				20 20 bar				35 35 bar						
	10 10 bar				25 25 bar				40 40 bar						
12	Options on port LS+														
	N None				A Open				B Plugged						
13	Pressure reducing valve														
	N None				A Standard fixed setting										

16	17	18	19	20	21	22	23	24	25
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14	Thread Port MP								
	N None	3 M14x1.5 ISO 9974	P 9/16" - 18 SAE ISO 11926						
	L 1/4" GAS ISO 1179	K M14x1.5 ISO 6149							
15	Thread Port MT								
	N None	3 M14x1.5 ISO 9974	P 9/16" - 18 SAE ISO 11926						
	L 1/4" GAS ISO 1179	K M14x1.5 ISO 6149							
16	Options on ports MP - MT								
	N None	B MP plugged, MT not machined	F MP and MT plugged						
	A MP open, MT not machined	E MP and MT open							
17	Thread port Y								
	N None	Q 1/8" GAS ISO 1179							
18	Options port Y								
	N None	A Open	B Plugged						
19	Main LS line options								
	I Drain valve 0.5 l/min	L ON-OFF Drain valve 0.5 l/min							
20	Additional LS line - right branch options								
	G General - no shuttle valve	L Local dedicated right branch - with shuttle valve							
21	Additional LS line unloading valve								
	N Replacement plug	A 12V DIN 43650	G 12V DEUTSCH DT04-2P						
	X Not prepared	B 24V DIN 43650	H 24V DEUTSCH DT04-2P						
22	LS line emergency unloading pilot valve type								
	N None	O Standard terminal	S Emergency screw						
23 24	Type of pressure relief valve								
	00 VMP replacement plug	10 100 bar	16 160 bar	22 220 bar					
	05 50 bar	11 110 bar	17 170 bar	23 230 bar					
	06 60 bar	12 120 bar	18 180 bar	24 240 bar					
	07 70 bar	13 130 bar	19 190 bar	25 250 bar					
	08 80 bar	14 140 bar	20 200 bar						
	09 90 bar	15 150 bar	21 210 bar						
25	External treatment								
	N None	Z Zinc plating							